



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-20-1
Job Sheet 178009



Part No: C2-20-1

Job Qty: 2 ea

Part Name: Lifting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-20-1 Rev. 2 IPP Rev. 0 18.04.27 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea		5/28/18	0.00	0.00	Start Up Waterjet2		De 18/05/25
110	Waterjet	2 pcs		5/28/18	0.00	0.20	Waterjet 2 OMAX		De 18/05/25
120	QC	2 pcs		5/28/18	0.00	0.00	QC2 Waterjet-2		De 18/05/25
130	QC	2 pcs		5/28/18	0.00	0.00	QC8-6		38
140	Packaging	2 pcs		5/28/18	0.00	0.00	Packaging3		EL
150	QC21-SA	2 Ea		5/28/18	0.00	0.00	QC21		DAG 21 JUN 21 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.188	4130 Sheet .188	.6800 sf (.34 ea)	100-Start up Operation	5078150

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M4130NS.188	1	2	0

Part Specifications

Specifications could not be found.

Plex 5/24/18 2:37 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Comp ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																										
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Dart Aerospace Ltd. 1270 Aberdeen Street Hecksburg, ON K84 1K7 CANADA S1S 6S2 - 6200 TEL: sales@dartaero.com Email: sales@dartaero.com www.dartaerospace.com Container No: S077813 Part: C2-20-1 Job No: 178009 Serial No/Batch: S077813 Revision: 0 Inspector: _____ Exp Date: 06/04/2018 Instructions: _____				Lead hand / Supervisor Approval Verification																																																								
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WORK ORDER NON-CONFORMANCE / UPDATE

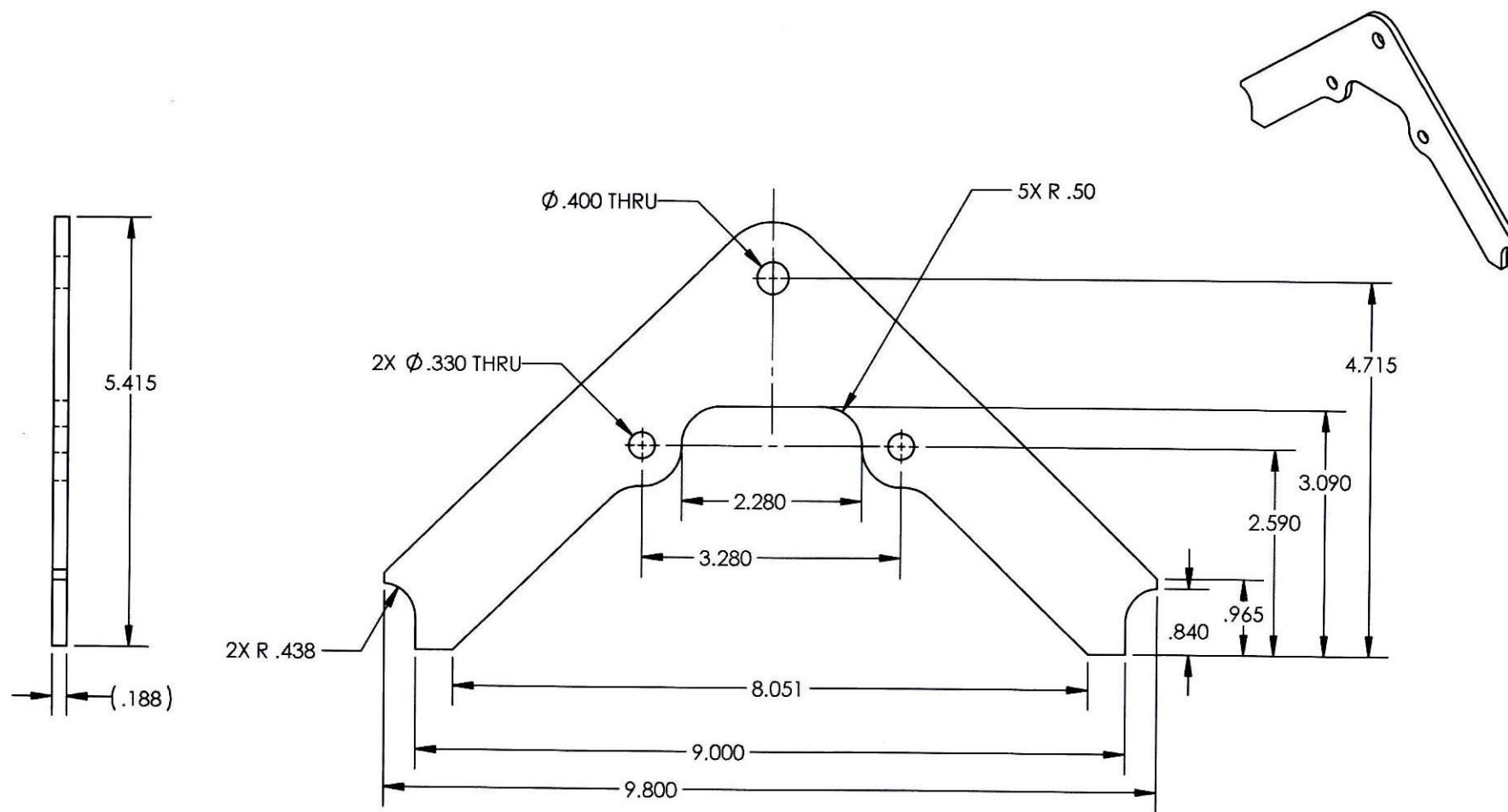
QA Closed: _____ Date: _____

Work Order update only ☐

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REVISIONS			DATE	INITIAL	APPROVED
REV	DESCRIPTION				



RED BARN MACHINE	
LIFTING PLATE C2-CAGE	
DWG NO.	C2-20-1
MAT'L A36 P & O	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 2/3/2003
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-20-1	1	LIFTING PLATE	A36 P & O	(3/16 X 5-1/2 X 10)	

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